

Product Data Sheet



STARBOND CA 22-13

One Component, High Performance, Synthetic Rubber Solvent Based – Multi-Purpose Contact Adhesive

Uses:

- Advanced formula for installing virtually any type of material - Textiles, Metals, Paper, Cardboard Sheets, Foam, Wood, Rubber, Laminates and Plastics
- Various Flooring Applications on Porous and Non-Porous Surfaces
- Carpet, Felt Backing Vinyl Floor Tiles

Product Description

STARBOND CA 22-13 is a solvent based adhesive that can be used to install virtually any type of material and various floor covering products. So versatile, this advanced formula redefined the installation process. **STARBOND CA 22-13** is solvent based, hence compatibility to some materials need to be verified. This revolutionary adhesive virtually eliminates the possibility of an installer selecting "the wrong glue" and is especially developed for the use in hot and tropical conditions.

Advantages

- Economical
- Excellent Water and Chemical resistance
- Excellent adhesion & High strength
- Resistant to heat, moisture and detergent

Standard Compliance

- ASTM D 903

Technical Properties

STARBOND CA 22-13	Typical Values @ Laboratory Conditions
Physical Appearance	Free Flowing Adhesive
Color	Light to Dark Brown
Viscosity, Cps	1,700 – 2,300
Solid Content, %	> 41 - 47 %
Density, kg/L	Approx.. 1
Coverage, m ² /kg	Approx.. 3.0 – 6.0
Open Time, min	10 - 15
Drying Time	60 min

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Packing & Coverage

STARBOND CA 22-13 is packed in 2.5 Kg can and 15 ltr. pails.

Product	Pack Size	Theoretical Coverage
STARBOND CA 22-13	15 ltr pail and 2.5 Kg can	Subject to type of surface and nature of material being bonded 3 – 5 m ² /l

Stated consumption data are for general guidance. Actual consumption depends on the nature of substrate, method of application, and wastage.

Shelf Life & Storage

The original sealed Pail of STARBOND CA 22-13 has a shelf life of 12 months, provided it is stored clear of ground in a dry, shaded place below 35°C.

Limitations

When using other than STAR products in conjunction with STAR primers, sealers, leveling compounds, or adhesives, STAR denies any and all responsibility for any ensuing problems and/or damages without prior written authorization from STAR.

This adhesive will maintain its integrity and performance even when higher levels of moisture are present, it does not qualify as a moisture inhibitor. Not suitable for areas with excessive topical moisture (i.e. melting snow, repeated flooding, pressure washing).

Health & Safety:

As with all chemicals, caution should always be exercised. Protective clothing such as gloves and goggles should be worn.

For detailed information and advice on the safe handling, storage, and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological, and other safety-related data.

For complete Health and Safety instructions and information, please refer to STAR MSDS.